

TYPE GT MODULAR PRECISION VISE

Technical Documents

Operation Instruction

Certificate of Quality

Packing List

ZZ-003360

产品彩色照片

说明书采用腊光纸

I .Application and property

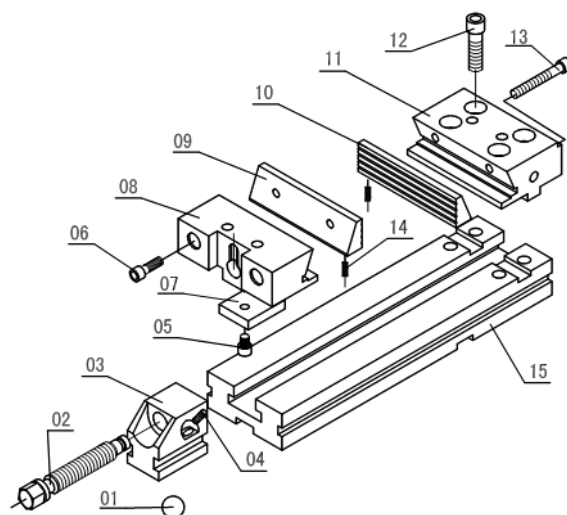
This unit is made from best quality alloy steel.
Work surface is hardened with fine roughness.
With changeable base, fixed jaw, live jaw, it facilitates the operation with high accuracy of clamping, and is widely used in CNC and other machines.

II .Main technical specifications

Type	Jawwidth	Jaw depth	spread	Length
GT853118	100	30	100	270
GT853119	125	40	150	345
GT853120	150	50	200	420
GT853165			300	520
GT853170	175	60	200	455
GT853171			300	555
GT853172			400	655
GT853173			500	755
GT853174			600	855
GT853176	200	65	200	495
GT853177			300	595
GT853178			400	695
GT853179			500	795
GT853180			600	895

Type	Jaw width	Jaw depth	Spread	Length
GT853190	300	80	200	535
GT853191			300	635
GT853192			400	735
GT853193			500	835
GT853194			600	935
GT853195			700	1035
GT853196			800	1135

III. Parts of name



TYPE GT MODULAR PRECISION VISE

Certificate of Quality

This unit has been tested and approved to be delivery.

Type

Inspector:

Date

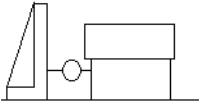
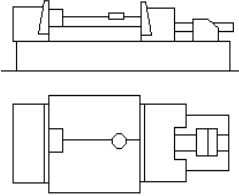
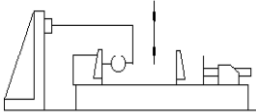
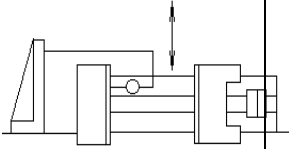
Packing List

1.Type GT vise	1
2.Box wrench	1
3.T-wrench	1
4.Vise holding clamps	4
5.Work stop with main bolt	1
6.Positioning key-nuts	2
<u>7.Technical</u> documents	
Operation instruction	1
Certificate of Quality	1
Packing List	1

Inspector:

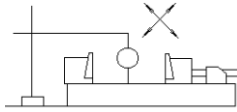
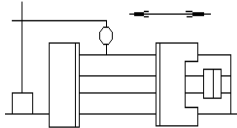
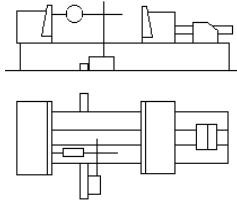
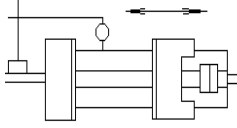
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INSPECTION LIST

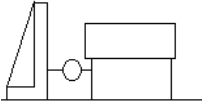
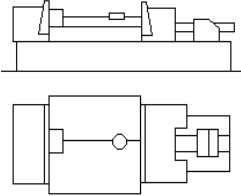
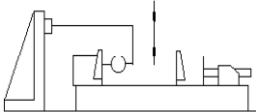
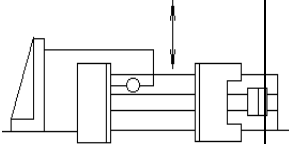
No	Description	Item	Tolerance	Mea.
5		Squareness of two sides to base surface	0.008	
6		Parallelism error of jaw plates	0.005 /100	
7		Squareness of two jaw plates to base surface	0.005	
8		squareness of fixed jaw plate to sides	0.02	

For ZZ-003370

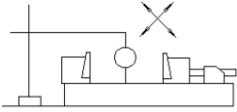
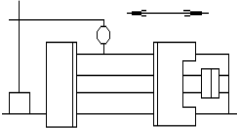
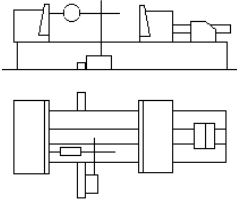
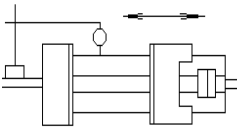
INSPECTION LIST

No	Description	Item	Tolerance	Mea
1		Parallelism of upper body surface to base surface	0.005 /100	
2		Parallelism of two sides in spread direction	0.005 /100	
3		Parallelism of fixed jaw plate to transverse slot of bottom	0.01 /100	
4		parallelism of length wise slot's center surface to sides	0.01 /100	

INSPECTION LIST

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